

Date: Friday, 3/23/2007 6:28:03 AM
User: Jean-Luc Menard

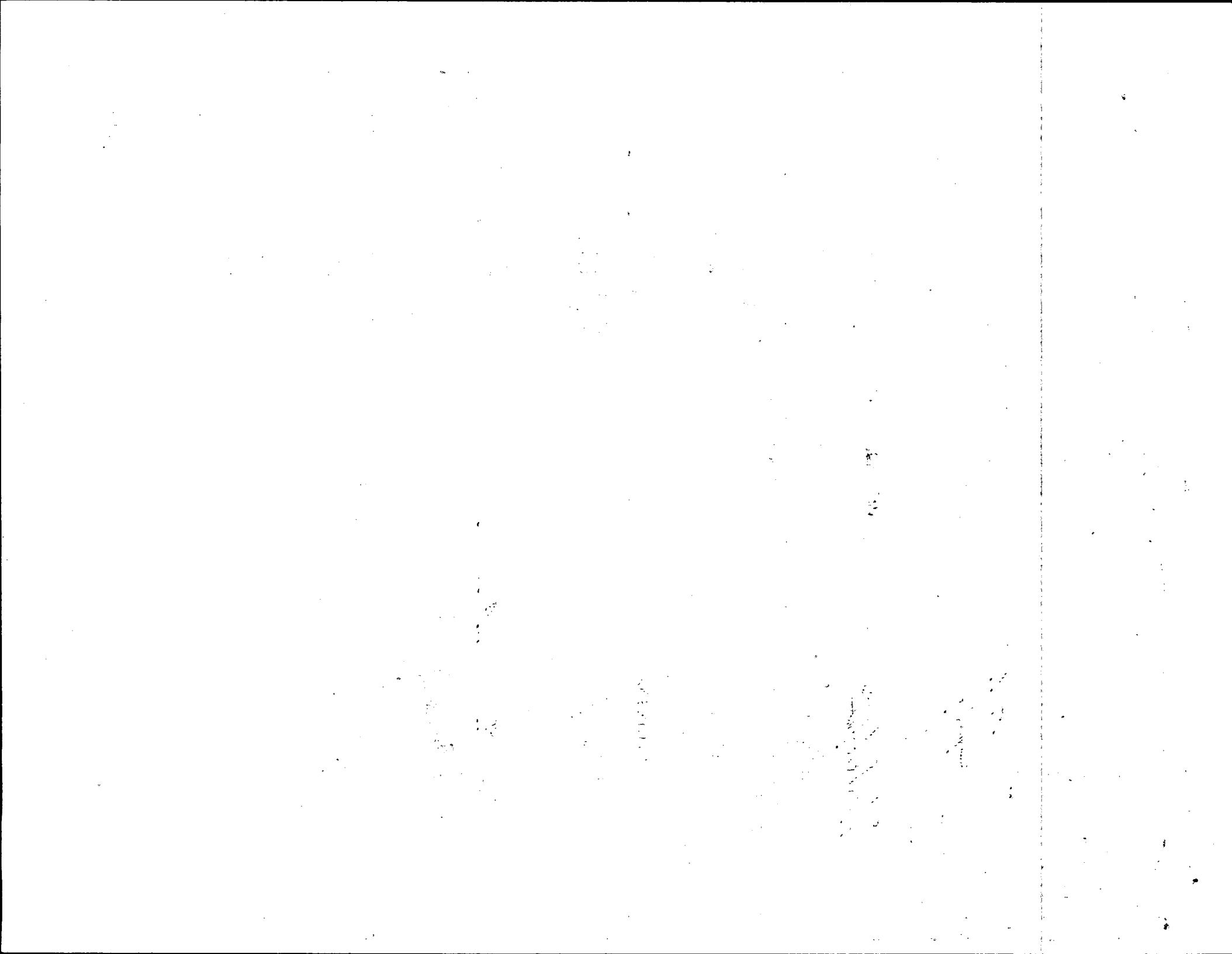
Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM
Job Number	: 31443		
Estimate Number	: 12578		
P.O. Number	: N/A	Part Number	: D35601
This Issue	: 3/23/2007 S.O. No. : N/A	Drawing Number	: D3560 UNDER REVIEW
Prsht Rev.	: NC	Project Number	: AS0001
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 29447	Material	: N/A
Written By		Due Date	: 3/30/2007
Checked & Approved By		Qty:	1
Comment	: Est Rev.A New Issue 06-11-10 JLM	Um:	Each

Additional Product

FOR ENGINEERING USE ONLY

Job Number:	
Seq. #:	Machine Or Operation:
1.0	M6061T6B0500X06000
Comment:	Qty.: 1.0080 f(s)/Unit Total: 1.0080 f(s) 6061-T6 Bar .50" x 6.0" Batch: M103436 ml 07 03 22 (1)
2.0	WATER JET
	FLOW WATER JET
Comment:	Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs FLOW WATER JET 1-Cut as per Dwg D3560 Dwg Rev: <u>JLR</u> ml 07 03 22 (1) Prog Rev: <u>JLR</u>
	2-Deburr if necessary
	Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet
3.0	QC2
	INSPECT PARTS AS THEY COME OFF MACHINE
Comment:	Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs INSPECT PARTS AS THEY COME OFF MACHINE
4.0	MILLING CONV.
	CONVENTIONAL MILLING MACHINE
Comment:	Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs. CONVENTIONAL MILLING MACHINE 1-Open .196" Dia hole 2-C'Bore as per Dwg D3560. 3-Bore .507" as per Dwg D3560
	N/A FOR ENGINEERING USE ONLY



Date: Friday, 3/23/2007 6:28:04 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 31443

Part Number: D35601

Job Number:



Seq. #:

Machine Or Operation:

Description :

Ensure to C'Bore on Corect side

5.0

QC2



INSPECT PARTS AS THEY COME OFF MACHINE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FOR ENGINEERING USE ONLY

INSPECT PARTS AS THEY COME OFF MACHINE

6.0

QC8



SECOND CHECK



ENGINEERING APPROVAL

N/A

FOR ENGINEERING USE ONLY

SECOND CHECK

7.0

PACKAGING



PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

FOR ENGINEERING USE ONLY

PACKAGING RESOURCE #1

Identify and Stock

Location:

8.0

QC21



FINAL INSPECTION/W/O RELEASE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FOR ENGINEERING USE ONLY

FINAL INSPECTION/W/O RELEASE

3/23/07

Job Completion



folly step
20075 N/A Rev. 05
No item stock